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D6103-003
Job Sheet 170397



5037823
5037829

Part No: D6103-003

Job Qty: 20 ea

Part Name: Round Billet, Aluminum



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 2/6/18

Created By: Diane Baker

Type: Stock

Description:

Note: DWG REV B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	20 pcs	2/6/18	2/6/18	0.00	0.00	Purchasing		DAS 11 JAN 31 2019
110	Packaging	20 pcs	2/6/18	2/6/18	0.00	0.00	Packaging2		9-89 DAS JAN 31 2019
120	QC	20 pcs	2/6/18	2/6/18	0.00	0.00	QC6		38 JAN 31 2018
130	Packaging	20 pcs	2/6/18	2/6/18	0.00	0.00	Packaging3-2		18-02-892 JAN 16 2017
140	QC21-SA	20 Ea	2/6/18	2/6/18	0.00	0.00	QC21		ML5 FEB 05 2013

Part Op 100 - Issue P/O: 38795 a) Description: Alluminum round billet b) Ø3.500" x 12.500" long c) Tolerance of ±0.005
Descriptions: dimensions are +0.030"/-0.000" d) Material: 7075-T7351 (QQ-A-225/9) Material certification required
110 - Ensure material certification is attached
130 - LOCATION: MAT043

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
100-Purchasing	D6103-003P	20	0	0	0

Part Specifications

Specifications could not be found.

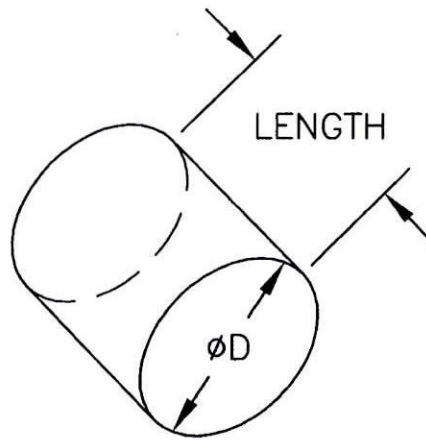
Plex 1/16/18 9:26 AM dart.baker.diane



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D6103	Rev. B SHEET 1 OF 1
DATE 06.01.31		TITLE ROUND BILLET, ALUMINUM	SCALE NTS
A	01.04.10	NEW ISSUE	
B	06.01.31	ADD D6103-003	

SPECIFICATION CONTROL DRAWING

RELEASED
06.02.07



PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, DIAMETER x LENGTH (+0.030/-0.000) AS SHOWN.

TOLERANCE ON ALL DIMENSIONS IS +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

Part No.	Alloy	D (Diameter)	Length
D6103-001	7075-T6/T651 (QQ-A-200/11 OR QQ-A-225/9)	Ø3.250	12.50
D6103-003	7075-T7351 (QQ-A-225/9)	Ø3.500	12.50

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